

PRODUCT GUIDE



**ALL THE
INFORMATION
YOU
NEED**

PRODUCT GUIDE

THE ALU-REX PRODUCT LINES AT A GLANCE

For new rain gutters in debris area

DoublePro is a dual-action gutter protection system. It is built to stand up to the worst weather conditions in Canada and keep your gutter free of ice and debris year after year.

For new rain gutters in treeless area

The T-Rex® is a continuous fastening system for eavestroughs. It mounts rain gutters solidly on houses, making them much sturdier and more long-lasting than those mounted with spikes and hangers spaced at intervals. The T-Rex continuous hanger™ system protects eavestroughs from damage caused by debris, snow, ice and UV rays.

The Hover™ is the improved continuous fastening system that allows to suspend gutters instead of screwing them through using the Floating technology™.

For existing rain gutters

The Gutter Clean System® keeps leaves and debris from getting into and clogging the eavestroughs. It is installed over existing rain gutters, without replacing them. Its sturdy aluminum construction and the debris protection it provides make it the most widely installed product in Canada.

double  pro® hover™t  rex®gutter  clean®

FOR <u>NEW</u> RAIN GUTTERS IN DEBRIS AREA	✓			
FOR <u>NEW</u> RAIN GUTTERS IN TREELESS AREA		✓	✓	
INSTALLS OVER <u>EXISTING</u> RAIN GUTTERS				✓
<u>COMPATIBLE</u> WITH floating™ TECHNOLOGY	✓	✓		
Supports at least 250 lb per linear foot	✓	✓	✓	
Fastens gutters to the house	✓	✓	✓	
Replaces spikes and hangers	✓	✓	✓	
Protects gutters from pine needles	✓			
Protects gutters from leaves and debris	✓	✓	✓	✓
Can handle at least 29.7" of water per hour	✓	✓	✓	✓
Reduces problems with ice and snow	✓	✓	✓	✓
Warranty on material	LIFETIME	LIFETIME	LIFETIME	40 YEARS
Warranty on sturdiness	LIFETIME	LIFETIME	LIFETIME	
Clog-free warranty against leaves	LIFETIME	40 YEARS PRORATED	40 YEARS PRORATED	40 YEARS PRORATED
Clog-free warranty against pine needles	LIFETIME			

double **pro**®

FACT SHEET



vortex™ TECHNOLOGY

The suction created by the two membranes makes it possible to drain three times more water than ever recorded in the heaviest storms. The inner membrane draws water through the wider holes.



eclipse™ TECHNOLOGY

The double membrane keeps debris from getting inside the gutter. The offset holes make it the perfect filter, allowing water to drain freely while blocking pine needles and leaves without ever getting clogged.





roll@back™ TECHNOLOGY

This technology sends excess rainwater back into the gutter for truly high-volume drainage capabilities.



winter shield™ TECHNOLOGY

Wintershield stops ice from building up and in the gutter, protecting it from warping caused by freeze/thaw cycles. That way, water flows through the gutter rather than into your home.





FACT SHEET

winter❄️shield™ TECHNOLOGY

- Prevents damage caused by ice and snow
- Will not rust
- Will not warp
- 100% recycled and recyclable aluminum



OVERLAP

- Makes a perfect seal between sections



alu❄️perf™ PERFORATIONS

- The perfect balance between maximum drainage and debris protection
- Drain 29.7" (754 mm) of water per hour
- Perforations measure 7/64" (2.8 mm)

SELF-SEALING SCREW

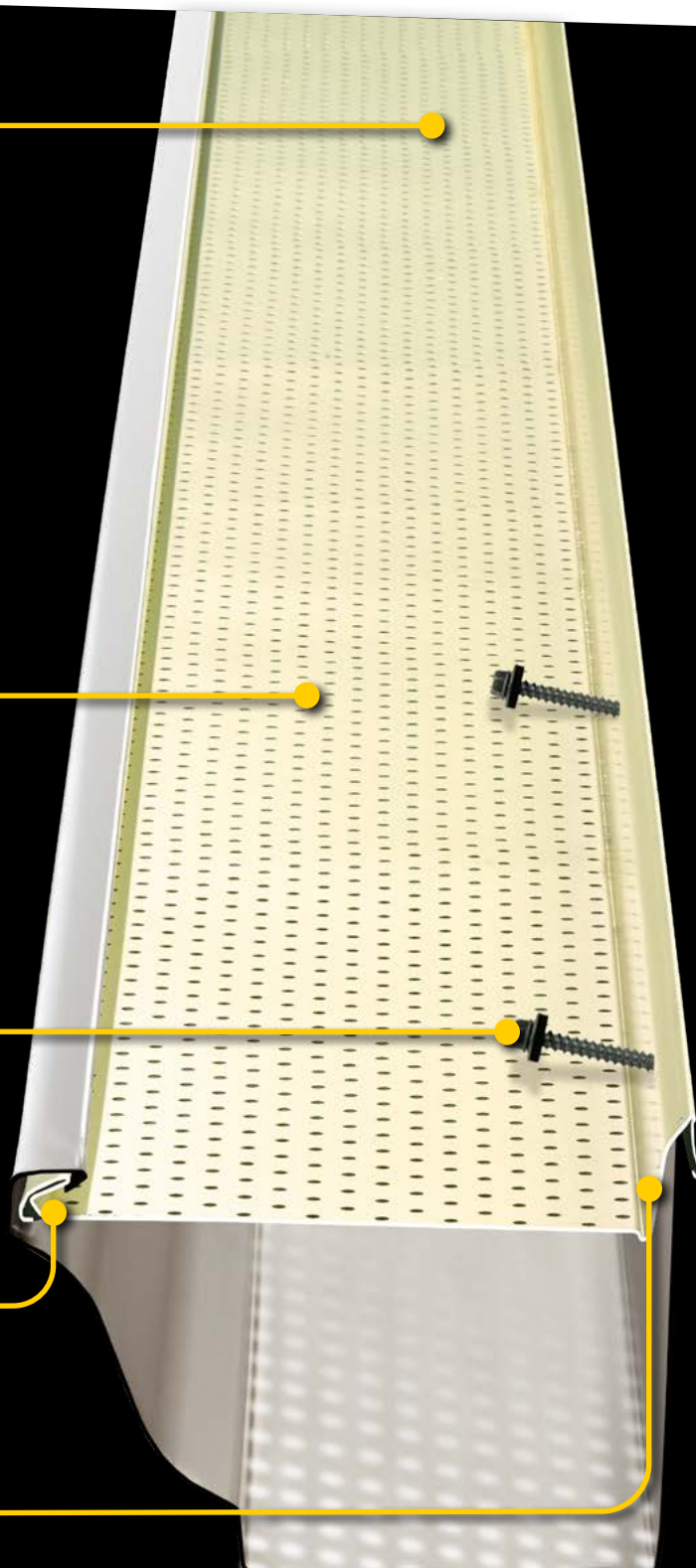
- Reduces the risk of water seeping through the fascia board
- Galvanized hex screw with rubber gasket

roll@back™ TECHNOLOGY

- Keeps water from overflowing even when heavy rain flows down the roof

CONTINUOUS REAR FLAP


- Fastens and seals the back of the rain gutter



gutter clean[®]

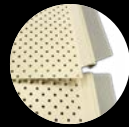
FACT SHEET

winter shield[™] TECHNOLOGY

- Prevents damage caused by ice and snow
- Made of 0.017" aluminum
- Will not rust
- Will not warp
- 100% recycled and recyclable aluminum 

OVERLAP


- Makes a perfect seal between sections



alu perf[™] PERFORATIONS

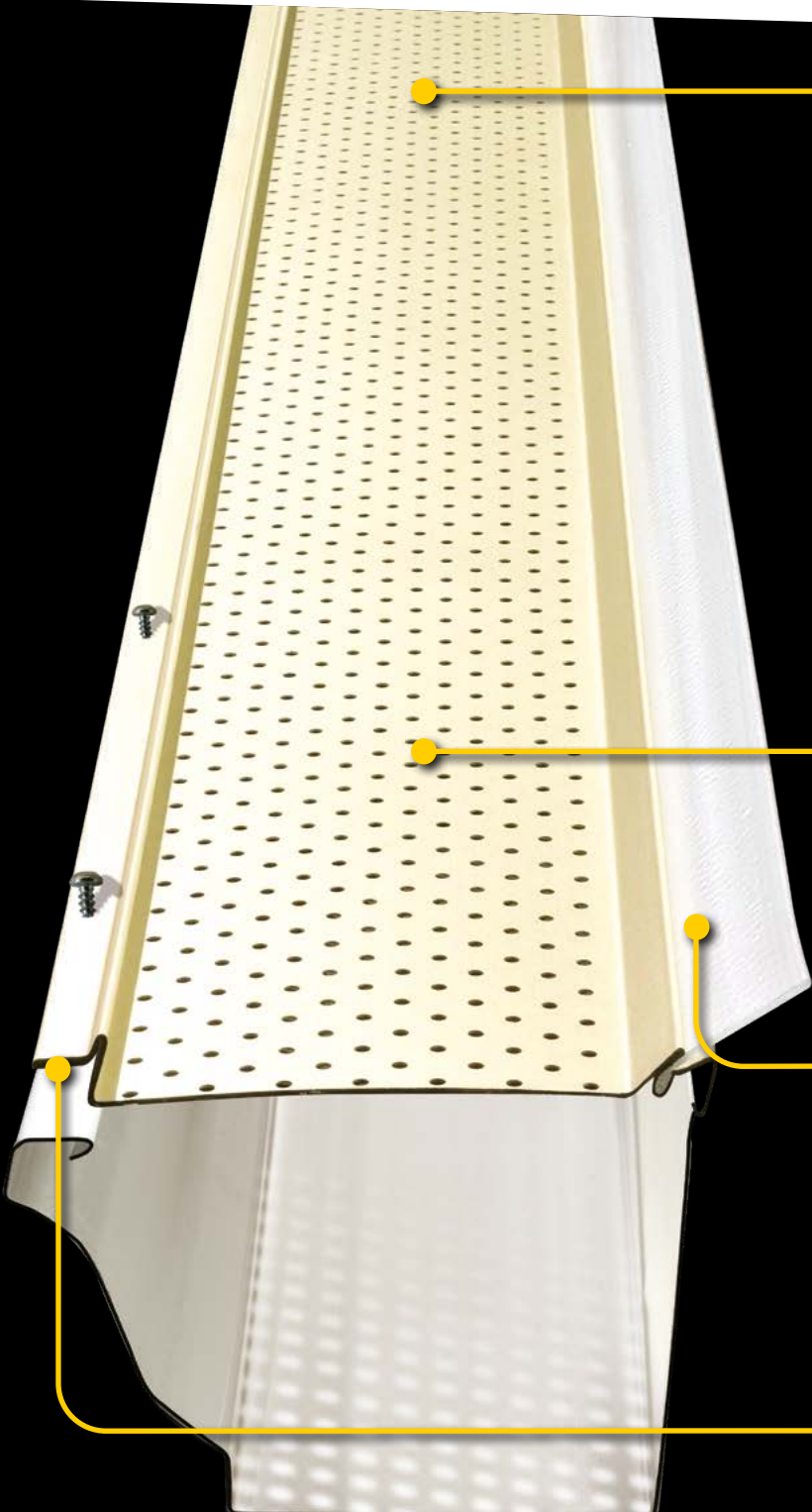
- The perfect balance between maximum drainage and debris protection
- Drain 29.7" (754 mm) of water per hour
- Perforations measure 7/64" (2.8 mm)

flex seal[™] TECHNOLOGY

- Seals the back of the eavestrough/gutter tightly
- Resistant to U.V. rays, fungi, and variations in temperature
- Recyclable 

roll@back[™] TECHNOLOGY

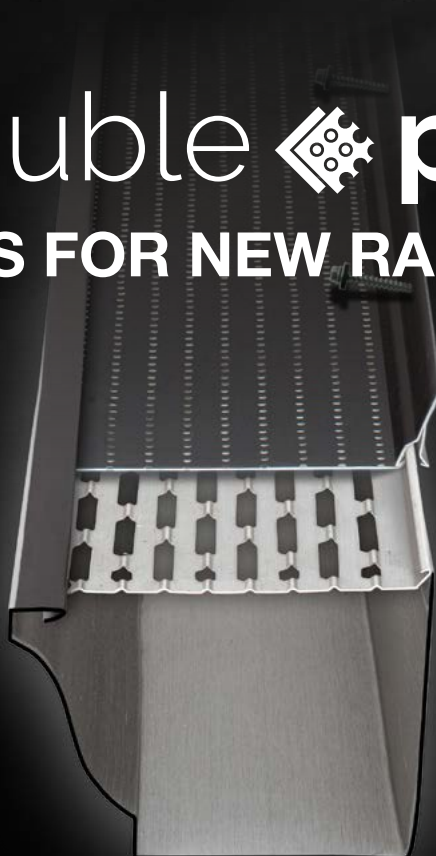
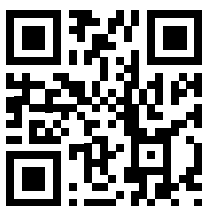
- Keeps water from overflowing even when heavy rain flows down the roof



double pro®

PRODUCTS FOR NEW RAIN GUTTERS

WATCH
THE
VIDEO



D-11500



- > Protects against clogs caused by leaves and pine needles
- > Replaces spikes and hangers
- > Strengthens the gutter
- Available for 6" gutters

DF-11500



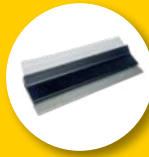
- > Floating™ technology lets the gutter move with temperature changes
- > Protects against clogs caused by leaves and pine needles
- > Replaces spikes and hangers
- > Strengthens the gutter
- Available for 6" gutters

ACCESSORIES



SCREWS

- > SKU: SCREW1011/2BK
- > Zinc - Black
- > Bag of 100 screws # 10 1-1/2 screw
- > Black head hex 1/4"
- > Rubber Washer



END TRIMS

- > Aluminum + FlexSeal™
- > Carbon Black
- > 12 trims per bag
- TR-500 (5")
- TR-600 (6")



CUT-FREE UNIVERSAL CORNERS

- > Aluminum
- > Carbon Black
- > Top layer thickness: 0.017"
- > Bottom layer thickness: 0.014"
- > 10 corners
- UCF-11500 (5")
- UCF-11600 (6")



UNIVERSAL ACCESSORY

- > Aluminum
- > Carbon Black
- > Top layer thickness: 0.017"
- > Bottom layer thickness: 0.014"
- > 10 corners or 20 access panels
- UA-11500 (5")
- UA-11600 (6")

TO ORDER

D-11500 (5")

PRODUCT
 Aluminum
 Carbon Black and aluminum
 200 screws included
 12 end trims included
 Length: 7.5'
 Top layer thickness: 0.017"
 Bottom layer thickness: 0.014"

PACKAGING
 24 pcs per ctn
 180' per ctn
 Ctn: 90" x 11" x 5" 47 lb
 24 ctns per skid (4,320')
 Skid: 7.5' x 4' 1,200 lb

D-11600 (6")

PRODUCT
 Aluminum
 Carbon Black and aluminum
 200 screws included
 12 end trims included
 Length: 7.5'
 Top layer thickness: 0.017"
 Bottom layer thickness: 0.014"

PACKAGING
 24 pcs per ctn
 180' per ctn
 Ctn: 90" x 14" x 5" 56 lb
 21 ctns per skid (3,780')
 Skid: 7.5' x 4' 1,229 lb

DF-11500 (5")



floating TECHNOLOGY

PRODUCT
 Aluminum
 Carbon Black and aluminum
 200 screws included
 12 end trims included
 Length: 7.5'
 Top layer thickness: 0.017"
 Bottom layer thickness: 0.014"

PACKAGING
 24 pcs per ctn
 180' per ctn
 Ctn: 90" x 11" x 5" 47 lb
 24 ctns per skid (4,320')
 Skid: 7.5' x 4' 1,200 lb

DF-11600 (6")



floating TECHNOLOGY

PRODUCT
 Aluminum
 Carbon Black and aluminum
 200 screws included
 12 end trims included
 Length: 7.5'
 Top layer thickness: 0.017"
 Bottom layer thickness: 0.014"

PACKAGING
 24 pcs per ctn
 180' per ctn
 Ctn: 90" x 14" x 5" 56 lb
 21 ctns per skid (3,780')
 Skid: 7.5' x 4' 1,229 lb



THIS IMPROVED FASTENING SYSTEM ALLOWS TO SUSPEND GUTTERS INSTEAD OF SCREWING THEM THROUGH. IT PROVIDES THE “FLOATING” INSTALLATION METHOD WITH TWO MAJOR ADVANTAGES OVER THE STANDARD METHODS, INCLUDING:

1.

Gutters are no longer punctured, thus ensuring complete watertightness. Only continuous hangers are screwed into the fascia board during installation.

2.

Gutters can move freely with temperature variations, thus preventing warpage caused by thermal expansion, such as “kinks” and tears.



floating™ TECHNOLOGY





PRODUCTS FOR NEW RAIN GUTTERS

H-5000



- > Fastens the gutter without puncturing it to the fascia board
- > Floating™ technology lets the gutter move with temperature changes
- > Spring-Back™ technology absorbs 421 lbs of snow and ice per foot
- Available for 6" gutters

TO ORDER

H-5000 (5")



floating™ TECHNOLOGY

PRODUCT

Aluminum
Carbon Black backer
300 screws included
12 end trims included
Length: 7.5'
Thickness: 0.017"

PACKAGING

48 pcs per ctn
360' per ctn
Ctn: 90" x 14" x 7" 56 lb
18 ctns per skid (6,480')
Skid: 7.5' x 4' 1,282 lb

H-6000 (6")



floating™ TECHNOLOGY

PRODUCT

Aluminum
Carbon Black backer
300 screws included
12 end trims included
Length: 7.5'
Thickness: 0.017"

PACKAGING

34 pcs per ctn
255' per ctn
Ctn: 90" x 13" x 6" 54 lb
21 ctns per skid (5,355')
Skid: 7.5' x 4' 1,246 lb

ACCESSORIES

UNIVERSAL CORNERS AND ACCESS PANELS (3 IN 1)

- > Aluminum
- > Carbon Black
- > Thickness: 0.017"
- > 15 corners or 30 panels per ctn

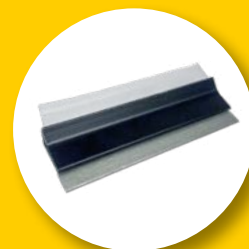
- UA-5000 (5")
- UA-6000 (6")



END TRIMS

- > Aluminum + FlexSeal™
- > Carbon Black
- > 12 trims per bag

- TR-500 (5")
- TR-600 (6")



SCREWS

- > SKU: SCREW1011/2BK
- > Zinc - Gray
- > Bag of 100 screws
10 1-1/2 screw
- > Black head hex 1/4"
- > Rubber Washer





PRODUCTS FOR NEW RAIN GUTTERS

M-5200

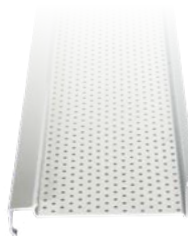
- > Replaces spikes and hangers
- > Strengthens the gutter



- Available in Carbon Black
- Available for 6" & 7" gutters
- Available in 0.017" & 0.021" aluminum
- Available for fascia gutters
- Available for Super 5 gutters

M-5800

- > Replaces spikes and hangers
- > Strongest gutter protection
- > Always in 0.021" aluminum
- Available in 5 colours



ACCESSORIES



CORNERS

- > Aluminum
- > Gold backer
- > Thickness: 0.017"
- > 20 pieces per ctn

Outside

- OC-5200D (5")
- OC-6200D (6")
- OC-5200D B95 (5" Carbon Black)

Inside

- IC-5200D (5")
- IC-6200D (6")
- IC-5200D B95 (5" Carbon Black)
- Includes 10 water deflectors

Universal

- UC-5000 AXX (for M-5800)



ACCESS PANELS

- > Easy way to access the eavestrough
- > 20 pieces per ctn

- AP-5200 (5")
- AP-6200 (6")
- AP-5200F (5" fascia)
- AP-5200 B95 (5" Carbon Black)



BITS

- > 6" long
- > Head hex 1/4"
- > Magnetic



WATER DIVERTERS

- > Included in inside corner boxes or 30 pieces per ctn
- > Thickness: 0.0165"

- For M-5200 (white)
- For M-5200 B95 (black)
- For M-5800 (5 colours)



SCREWS

- > SKU: SCREW101/2
- > Zinc - Gray
- > Bag of 100 screws # 10 1-1/2 screw
- > Head hex 1/4"
- > Rubber Washer

TO ORDER

M-5200 B95 (BLACK 5")

PRODUCT

Aluminum
Carbon Black backer
300 screws included
Length: 7.5'
Thickness: 0.017"

PACKAGING

48 pcs per ctn
360' per ctn
Ctn: 90" x 11" x 8" 56 lb
20 ctns per skid (7,200')
Skid: 7.5' x 4' 1,120 lb

M-5200 (5")

PRODUCT

Aluminum
Gold backer
300 screws included
Length: 7.5'
Thickness: 0.017"

PACKAGING

48 pcs per ctn
360' per ctn
Ctn: 90" x 11" x 8" 56 lb
20 ctns per skid (7,200')
Skid: 7.5' x 4' 1,120 lb

M-6200 (6")

PRODUCT

Aluminum
Gold backer
300 screws included
Length: 7.5'
Thickness: 0.017"

PACKAGING

34 pcs per ctn
255' per ctn
Ctn: 90" x 13" x 6" 48 lb
24 ctns per skid (6,120')
Skid: 7.5' x 4' 1,152 lb

M-7200 (7")

PRODUCT

Aluminum
Gold backer
200 screws included
Length: 7.5'
Thickness: 0.021"

PACKAGING

24 pcs per ctn
180' per ctn
Ctn: 90" x 13" x 8" 50 lb
20 ctns per skid (3,600')
Skid: 7.5' x 4' 1,000 lb

M-5800 (5")

PRODUCT

Aluminum
See colour chart on page 18
100 screws included
Length: 7.5'
Thickness: 0.021"

PACKAGING

20 pcs per ctn
150' per ctn
Ctn: 90" x 14" x 4" 25 lb
30 ctns per skid (4,500')
Skid: 7.5' x 4' 750 lb

M-5221 (5")

PRODUCT

Aluminum
Gold backer
300 screws included
Length: 7.5'
Thickness: 0.021"

PACKAGING

48 pcs per ctn
360' per ctn
Ctn: 90" x 11" x 8" 62 lb
20 ctns per skid (7,200')
Skid: 7.5' x 4' 1,240 lb

M-5200F (FASCIA)

PRODUCT

Aluminum
Gold backer
300 screws included
Length: 7.5'
Thickness: 0.017"

PACKAGING

40 pcs per ctn
300' per ctn
Ctn: 90" x 11" x 8" 52 lb
20 ctns per skid (6,000')
Skid: 7.5' x 4' 1,040 lb

M-5200S5 (SUPER 5)

PRODUCT

Aluminum
Gold backer
300 screws included
Length: 7.5'
Thickness: 0.017"

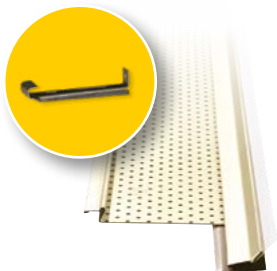
PACKAGING

48 pcs per ctn
360' per ctn
Ctn: 90" x 11" x 8" 52 lb
20 ctns per skid (7,200')
Skid: 7.5' x 4' 1,040 lb

gutterclean[®] SYSTEM

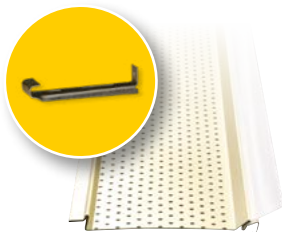
PRODUCTS FOR EXISTING RAIN GUTTERS

M-5100



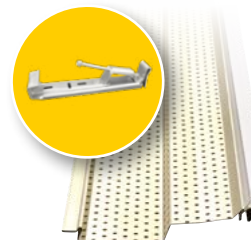
- > Adjustable back section for difficult installations
- > Adjustable for 4" gutters
- Available in copper
- Available for 6" gutters

M-5300



- > The traditional choice, suitable for most installations
- Available for 6" gutters

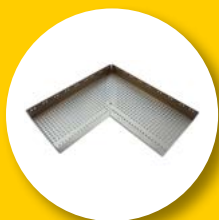
M-53ZIP



- > Allows you to install on screw-on hangers
- Available for 6" gutters

ACCESSORIES

CORNERS



- > Aluminum
- > Gold backer
- > Thickness: 0.017"
- > 20 pieces per ctn

Outside

- OC-5200 (5")
- OC-6200 (6")

Inside

- IC-5200D (5")
- IC-6200D (6")

WATER DIVERTERS



- > Included in inside corner boxes or 30 pieces per ctn
- > White only
- > Thickness: 0.017"

TO ORDER

M-5300 (5")

PRODUCT Aluminum
Gold backer
Length: 7.44'
Thickness: 0.017"

PACKAGING 43 pcs per ctn
320' per ctn
Ctn: 90" x 12" x 5" 42 lb
24 ctns per skid (7,680')
Skid: 7.5' x 4' 1,008 lb

M-6300 (6")

PRODUCT Aluminum
Gold backer
Length: 7.44'
Thickness: 0.017"

PACKAGING 43 pcs per ctn
320' per ctn
Ctn: 90" x 13" x 6" 52 lb
21 ctns per skid (6,720')
Skid: 7.5' x 4' 1,092 lb

M-53ZIP (5")

PRODUCT Aluminum
Gold backer
Length: 7.44'
Thickness: 0.017"

PACKAGING 43 pcs per ctn
320' per ctn
Ctn: 90" x 12" x 6" 52 lb
21 ctns per skid (6,720')
Skid: 7.5' x 4' 1,092 lb

M-63ZIP (6")

PRODUCT Aluminum
Gold backer
Length: 7.44'
Thickness: 0.017"

PACKAGING 43 pcs per ctn
320' per ctn
Ctn: 90" x 13" x 6" 54 lb
21 ctns per skid (6,720')
Skid: 7.5' x 4' 1,134 lb

M-5100 (5")

PRODUCT Aluminum
Gold backer
Length: 7.44'
Thickness: 0.017"

PACKAGING 43 pcs per ctn
320' per ctn
Ctn: 90" x 13" x 3" 46 lb
30 ctns per skid (9,600')
Skid: 7.5' x 4' 1,380 lb

M-6100 (6") — SPECIAL ORDER*

PRODUCT Aluminum
Gold backer
Length: 7.44'
Thickness: 0.017"

PACKAGING 16 pcs per ctn
120' per ctn
Ctn: 90" x 14" x 3" 24 lb
72 ctns per skid (9,600')
Skid: 7.5' x 4' 1,788 lb

MC-5100 (5")

PRODUCT Copper
100 screws included
Length: 7.5'
Thickness: 0.017"

PACKAGING 16 pcs per ctn
120' per ctn
Ctn: 90" x 7" x 3" 51 lb
35 ctns per skid (4,200')
Skid: 7.5' x 4' 1,785 lb

MC-6100 (6")

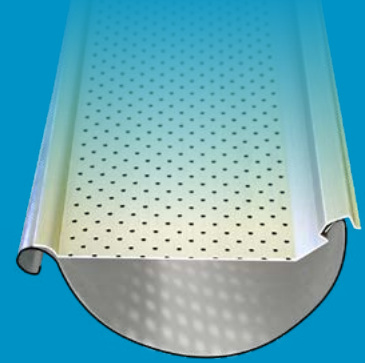
PRODUCT Copper
100 screws included
Length: 7.5'
Thickness: 0.017"

PACKAGING 16 pcs per ctn
120' per ctn
Ctn: 90" x 7" x 3" 68 lb
35 ctns per skid (4,200')
Skid: 7.5' x 4' 2,380 lb

*Minimum order of 1 skid.

Ask your Alu-Rex account manager or your distributor for more information.

RAIN GUTTER PROTECTION FOR HALF ROUND GUTTER



TO ORDER

HR-5400 (5")

PRODUCT Aluminum
Gold backer
Length: 7.5'
Thickness: 0.0215"

PACKAGING 16 pcs per ctn
120' per ctn
Ctn: 90.25" x 7.75" x 2.25" 22 lb
40 ctns per skid (4,800')
Skid: 7.67' x 3.75' 880 lb

HR-6400 (6")

PRODUCT Aluminum
Gold backer
Length: 7.5'
Thickness: 0.0215"

PACKAGING 16 pcs per ctn
120' per ctn
Ctn: 90.25" x 7.75" x 2.25" 25 lb
40 ctns per skid (4,800')
Skid: 7.67' x 3.75' 1,000 lb

HRC-5400 (5")

PRODUCT Copper
100 screws included
Length: 7.5'
Thickness: 0.016"

PACKAGING 16 pcs per ctn
120' per ctn
Ctn: 90.25" x 7.75" x 2.25" 49 lb
24 ctns per skid (2,880')
Skid: 7.67' x 3.75' 1,176 lb

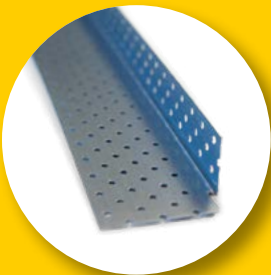
HRC-6400 (6")

PRODUCT Copper
100 screws included
Length: 7.5'
Thickness: 0.016"

PACKAGING 16 pcs per ctn
120' per ctn
Ctn: 90.25" x 7.75" x 2.25" 57 lb
24 ctns per skid (2,880')
Skid: 7.67' x 3.75' 1,368 lb

COMPATIBILITY

Multiple profiles of half-round gutters are available on the market.
Make sure your style of gutter matches our product specifications.



REVERSIBLE ANTI-RODENT TRIM

- > SKU: R10010
- > Dimensions: 2" (w) x 1" (h) x 10' (d)
- > 30 pcs per bundle
- > 300' per bundle

MINIMUM ORDER TO GET PREPAID SHIPPING

PRODUCTS

QUANTITY PER PALLET

Mixed Products Pallet (Excluding Accessories)	20 CTNS
M-5200, H-5000, M-5200 B95, M-5200F, M-5200S5, M-5221 & M-7200	20 CTNS
D-11600, H-6000, M-6300, M-53ZIP & M-63ZIP	21 CTNS
D-11500.....	24 CTNS
M-5300 & M-6200	24 CTNS
M-5100, M-6100 & M-5800	30 CTNS


COLOUR CHART M-5800


t[♦]rex | XL[®]

CONTINUOUS HANGER™




COLOURS AVAILABLE*

 **A01** Bright white

 **A03** White

 **A77** Slate

 **A83** Commercial brown

 **A96** Black

* Colours subject to change without notice

** Printed colour may vary from the original colour



2180 DE LA ROTONDE AVE., LÉVIS (QUEBEC) G6X 2L8 CANADA
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