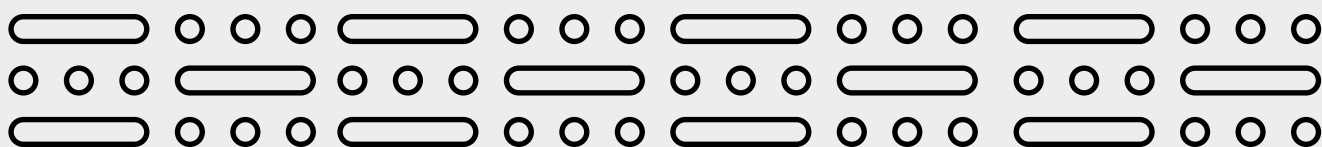




GUTTER HANGERS AND GUARDS PRODUCT GUIDE



THE ALU-REX PRODUCT LINES

AT A GLANCE

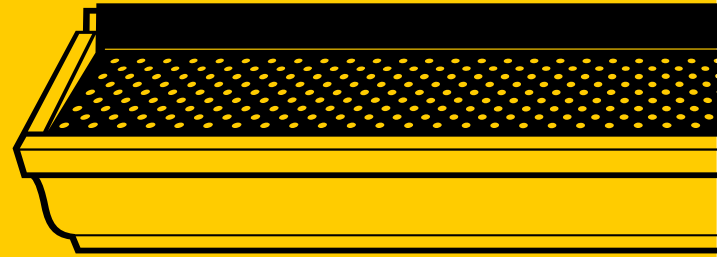
FOR NEW RAIN GUTTERS SURROUNDED BY A LOT OF TREES

DoublePro® is a patented dual-action gutter protection system. This continuous hanger™ with built-in guard is designed to stand up to the worst weather conditions in North America and keep your gutter free of debris and ice year after year.

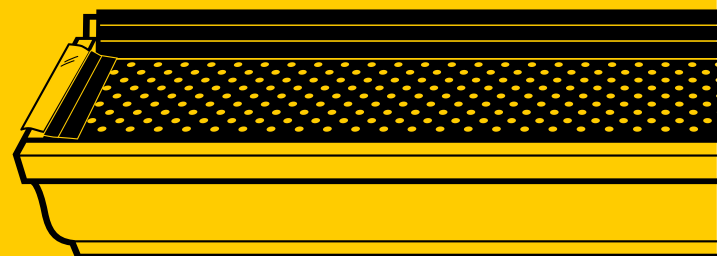


FOR NEW RAIN GUTTERS SURROUNDED BY LITTLE OR NO TREES

T-Rex® is also a continuous fastening system for gutters. It mounts rain gutters solidly on houses, making them much sturdier and longer-lasting than those mounted with spikes and hangers spaced at intervals.

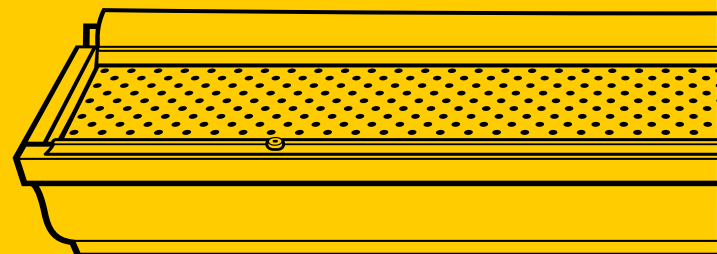


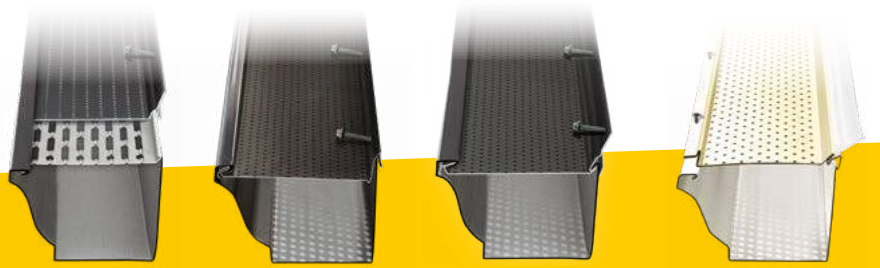
Hover™ is the improved continuous fastening system that allows to suspend gutters instead of screwing them through using the patented Floating™ technology. It is compatible with hemmed back gutters.



FOR EXISTING RAIN GUTTERS

Gutter Clean® is installed over existing rain gutters, without replacing them keeping leaves and debris from getting into and clogging the gutters.



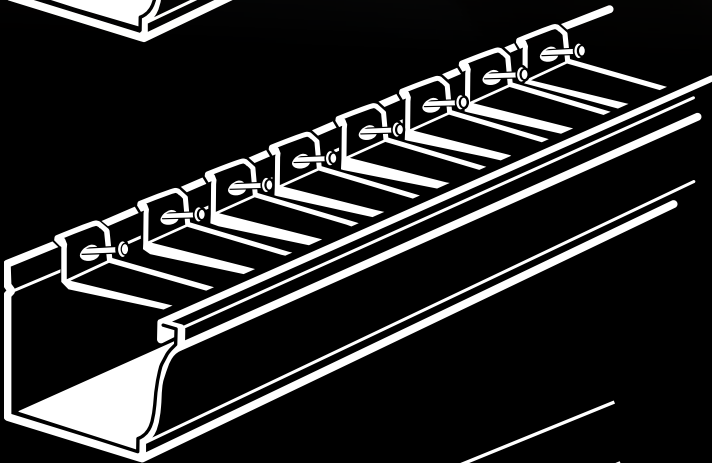
double  pro® t  rex® hover™gutter  clean®

FOR NEW GUTTERS SURROUNDED BY A LOT OF TREES	✓			
FOR NEW GUTTERS SURROUNDED BY LITTLE OR NO TREES		✓	✓	
COMPATIBLE WITH floating™ TECHNOLOGY AND HEMMED BACK GUTTERS	✓		✓	
INSTALL OVER EXISTING RAIN GUTTERS				✓
Support at least 250 lb per linear foot	✓	✓	✓	
Replace spikes and hangers as gutter fasteners	✓	✓	✓	
Assemble with the gutter on the ground	✓	✓	✓	
Protect gutters from pine needles	✓			
Protect gutters from leaves and debris	✓	✓	✓	✓
Can handle at least 29.7" of water per hour	✓	✓	✓	✓
Reduce problems with ice and snow	✓	✓	✓	✓
Warranty on material	LIFETIME	LIFETIME	LIFETIME	25 YEARS
Warranty on sturdiness	LIFETIME	LIFETIME	LIFETIME	
Clog-free warranty against leaves	LIFETIME	25 YEARS PRORATED	25 YEARS PRORATED	25 YEARS PRORATED
Clog-free warranty against pine needles	LIFETIME			

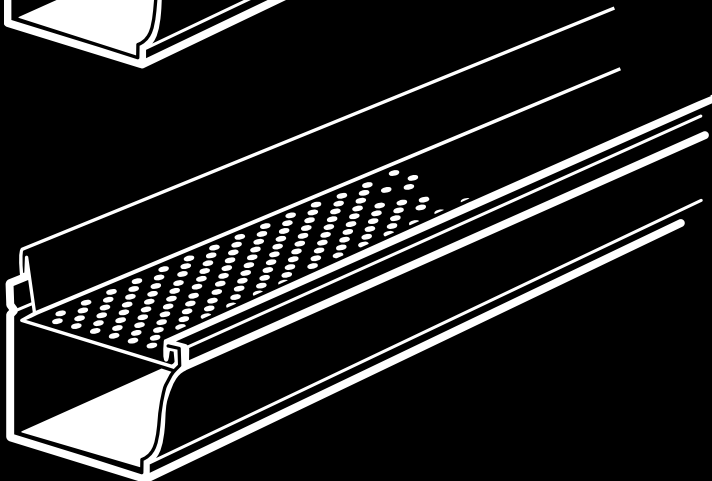
CONTINUOUS HANGERS™: EXPLAINED



Rain gutters are commonly installed with spaced hangers that cause weak spots on the gutter between each hanger.



To avoid weak spots, hundreds of hangers would need to be added, but this is not a very efficient practice.



With a **continuous hanger™**, the rain gutters are reinforced along their entire length.



Reinforced from end to end. There are no weak points. It can even hold the weight of three people.



Rain gutters flow freely for perfect drainage year-round.

SEE THE **BENEFITS**



Acts as uv shade protecting the sealant from direct sunlight and eliminating corner leaks.



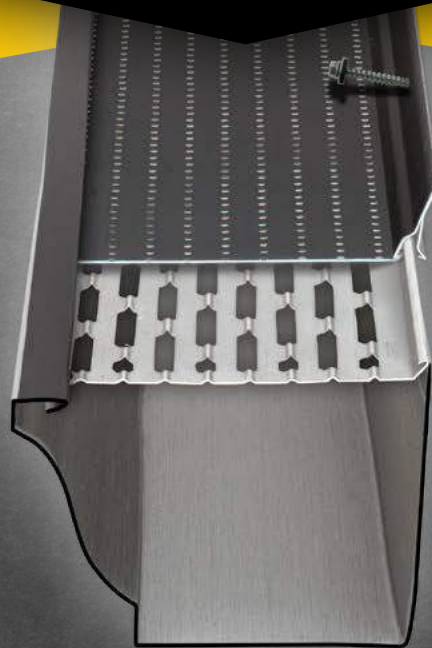
Keeps leaves and debris out of rain gutters.

double pro[®]

CONTINUOUS HANGER™ WITH BUILT-IN GUTTER GUARD



WATCH



- > Protects against clogs caused by leaves and pine needles
- > Replaces spikes and hangers
- > Strengthens the gutter
- Available for 5" and 6" gutters
- Available for Floating™ technology and hemmed back gutters



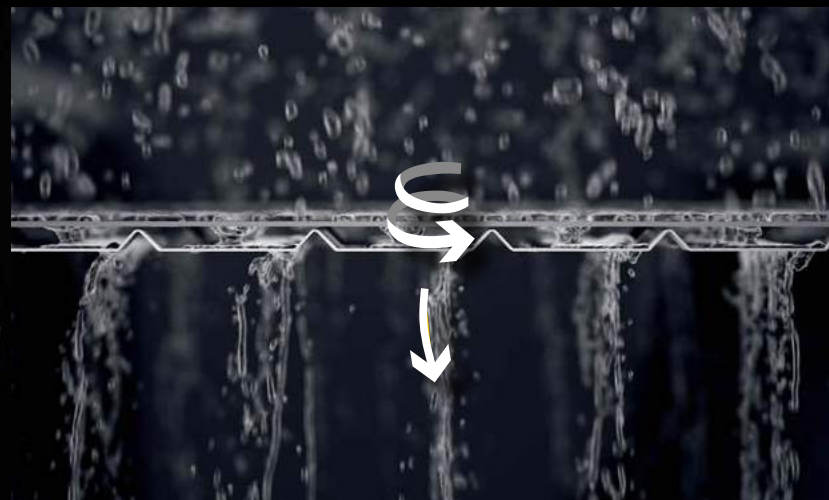
eclipse™ TECHNOLOGY



The offset holes of the **eclipse™** TECHNOLOGY make it the perfect filter, allowing water to drain freely while blocking pine needles and leaves without ever getting clogged.



vortex™ TECHNOLOGY



With the **vortex™** TECHNOLOGY, the suction created by the two membranes makes it possible to drain three times more water than recorded in the heaviest storms.

TO ORDER

D-11500 (5" BLACK)

PRODUCT

Aluminum
Carbon Black and Clear backer
200 screws included
12 end trims included
Length: 7.5'
Top layer thickness: 0.017"
Bottom layer thickness: 0.014"

PACKAGING

24 pcs per ctn
180' per ctn
Ctn: 90" x 11" x 5" 47 lb
24 ctns per skid (4,320')
Skid: 7.5' x 4' 1,200 lb

D-11600 (6" BLACK)

PRODUCT

Aluminum
Carbon Black and Clear backer
200 screws included
12 end trims included
Length: 7.5'
Top layer thickness: 0.017"
Bottom layer thickness: 0.014"

PACKAGING

24 pcs per ctn
180' per ctn
Ctn: 90" x 14" x 5" 56 lb
21 ctns per skid (3,780')
Skid: 7.5' x 4' 1,229 lb

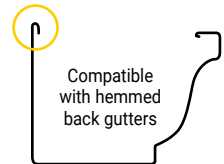
DF-11500 (5" BLACK) floating™ TECHNOLOGY

PRODUCT

Aluminum
Carbon Black and Clear backer
200 screws included
12 end trims included
Length: 7.5'
Top layer thickness: 0.017"
Bottom layer thickness: 0.014"

PACKAGING

24 pcs per ctn
180' per ctn
Ctn: 90" x 11" x 5" 47 lb
24 ctns per skid (4,320')
Skid: 7.5' x 4' 1,200 lb



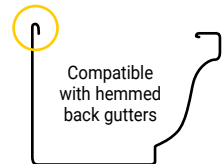
DF-11600 (6" BLACK) floating™ TECHNOLOGY

PRODUCT

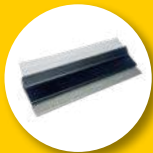
Aluminum
Carbon Black and Clear backer
200 screws included
12 end trims included
Length: 7.5'
Top layer thickness: 0.017"
Bottom layer thickness: 0.014"

PACKAGING

24 pcs per ctn
180' per ctn
Ctn: 90" x 14" x 5" 56 lb
21 ctns per skid (3,780')
Skid: 7.5' x 4' 1,229 lb



ACCESSORIES



END TRIMS

- > Aluminum + FlexSeal™
- > Carbon Black
- > 12 trims per bag
 - TR-500 (5")
 - TR-600 (6")



SCREWS

- > Black head hex ¼"
- > Rubber Washer
- > Zinc - Dacrotized®
- > Bag of 100 screws # 10 1-½ screw
- SKU: SCREW1011/2BK (BLACK)



CUT-FREE UNIVERSAL CORNERS

- > Aluminum
- > Carbon Black
- > Top layer thickness: 0.017"
- > Bottom layer thickness: 0.014"
- > 10 corners
 - UCF-11500 (5")
 - UCF-11600 (6")



UNIVERSAL ACCESSORY

- > Aluminum
- > Carbon Black
- > Top layer thickness: 0.017"
- > Bottom layer thickness: 0.014"
- > 10 corners or 20 access panels
 - UA-11500 (5")
 - UA-11600 (6")



CONTINUOUS HANGER™ FOR RAIN GUTTERS



WATCH



- > Replaces spikes and hangers
- > Strengthens the gutter
- Available for 5", 6" and 7"
- Available in black or mill finish



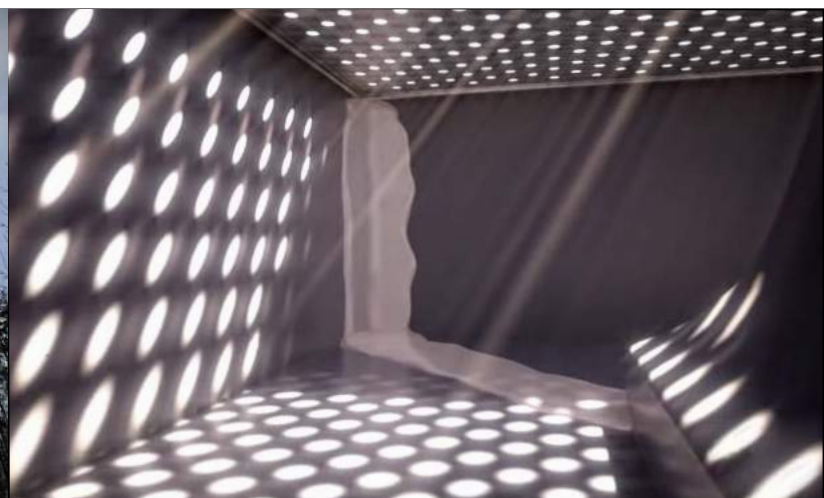
Unparalleled Strength



UV Protection



With torex®, your rain gutters are reinforced from end to end. There are no weak points. It can even hold the weight of three people.



Higher UV-ray filtration extends the elastic properties of the gutter sealant and reduces drying, cracking and leakage at each corner of the rainwater management system.

TO ORDER

M-5200 B95 (5" BLACK)

PRODUCT

Aluminum
Carbon Black backer
300 screws included
Length: 7.5'
Thickness: 0.017"

PACKAGING

48 pcs per ctn
360' per ctn
Ctn: 90" x 11" x 8" 56 lb
20 ctns per skid (7,200')
Skid: 7.5' x 4' 1,120 lb

M-6200 B95 (6" BLACK)

PRODUCT

Aluminum
Carbon Black backer
300 screws included
Length: 7.5'
Thickness: 0.017"

PACKAGING

34 pcs per ctn
255' per ctn
Ctn: 90" x 13" x 6" 48 lb
24 ctns per skid (6,120')
Skid: 7.5' x 4' 1,152 lb

M-5200 (5" MILL)

PRODUCT

Aluminum
Gold backer
300 screws included
Length: 7.5'
Thickness: 0.017"

PACKAGING

48 pcs per ctn
360' per ctn
Ctn: 90" x 11" x 8" 56 lb
20 ctns per skid (7,200')
Skid: 7.5' x 4' 1,120 lb

M-6200 (6" MILL)

PRODUCT

Aluminum
Gold backer
300 screws included
Length: 7.5'
Thickness: 0.017"

PACKAGING

34 pcs per ctn
255' per ctn
Ctn: 90" x 13" x 6" 48 lb
24 ctns per skid (6,120')
Skid: 7.5' x 4' 1,152 lb

M-7200 (7" MILL) — Special order*

PRODUCT

Aluminum
Gold backer
200 screws included
Length: 7.5'
Thickness: 0.021"

PACKAGING

24 pcs per ctn
180' per ctn
Ctn: 90" x 13" x 8" 50 lb
20 ctns per skid (3,600')
Skid: 7.5' x 4' 1,000 lb

*Minimum order of 1 skid. Ask your Alu-Rex account manager or your distributor for more information.

ACCESSORIES



CORNERS

- > Aluminum
- > Carbon Black or Mill finish
- > Thickness: 0.017"
- > 20 pieces per ctn

Inside

- IC-5200D B95 (5" BLACK)
- IC-6200D B95 (6" BLACK)
- IC-5200D (5" MILL)
- IC-6200D (6" MILL)
- Includes 10 water diverters

Outside

- OC-5200D B95 (5" BLACK)
- OC-6200D B95 (6" BLACK)
- OC-5200D (5" MILL)
- OC-6200D (6" MILL)



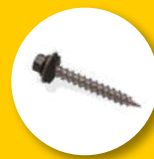
ACCESS PANELS

- > Easy way to access the gutter
- > 20 pieces per ctn
- AP-5200 B95 (5" BLACK)
- AP-6200 B95 (6" BLACK)
- AP-5200 (5" MILL)
- AP-6200 (6" MILL)



WATER DIVERTERS

- > Included in inside corner boxes or 30 pieces per ctn
- > Thickness: 0.017"
- For M-5200 B95 (BLACK)
- For M-5200 (WHITE)



SCREWS

- > Black or mill head hex ¼"
- > Rubber Washer
- > Zinc - Dacrotized®
- > Bag of 100 screws # 10 1-½ screw
- SKU: SCREW1011/2BK (BLACK)
- SKU: SCREW1011/2 (MILL)



BITS

- > 6" long
- > Head hex ¼"
- > Magnetic

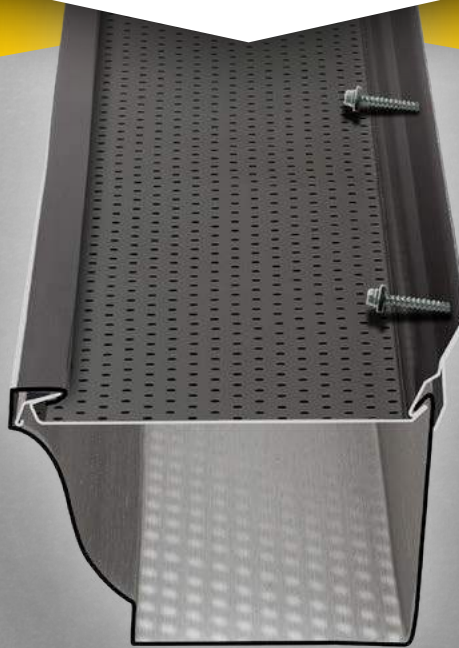


CONTINUOUS HANGER™

FOR FLOATING & HEMMED BACK GUTTERS



WATCH



- > Fastens the gutter without puncturing it to the fascia board
- Available for 5" and 6" gutters



floating™ TECHNOLOGY



spring back™ TECHNOLOGY



**Hole-free
Gutters**



With the **floating™** TECHNOLOGY, gutters can be suspended from the building fascia without even puncturing them. As a result, they maintain their freedom to change shape without expansion joint.

The **spring back™** TECHNOLOGY will prevent gutter distortion under a weight of over 400 lb per linear foot, by distributing the pressure along the entire length of the Hover continuous hanger.

TO ORDER

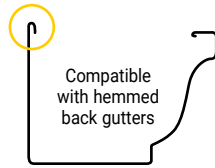
H-5000 (5" BLACK) floating™ TECHNOLOGY

PRODUCT

Aluminum
Carbon Black backer
300 screws included
12 end trims included
Length: 7.5'
Thickness: 0.017"

PACKAGING

48 pcs per ctn
360' per ctn
Ctn: 90" x 14" x 7" 56 lb
18 ctns per skid (6,480')
Skid: 7.5' x 4' 1,282 lb



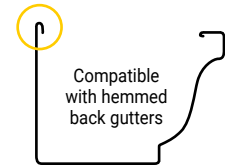
H-6000 (6" BLACK) floating™ TECHNOLOGY

PRODUCT

Aluminum
Carbon Black backer
300 screws included
12 end trims included
Length: 7.5'
Thickness: 0.017"

PACKAGING

34 pcs per ctn
255' per ctn
Ctn: 90" x 13" x 6" 54 lb
21 ctns per skid (5,355')
Skid: 7.5' x 4' 1,246 lb

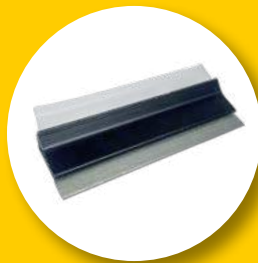


ACCESSORIES



UNIVERSAL CORNERS AND ACCESS PANELS (3 IN 1)

- > Aluminum
- > Carbon Black
- > Thickness: 0.017"
- > 15 corners or 30 panels per ctn
- UA-5000 (5")
- UA-6000 (6")



END TRIMS

- > Aluminum + FlexSeal™
- > Carbon Black
- > 12 trims per bag
- TR-500 (5")
- TR-600 (6")



SCREWS

- > Black head hex ¼"
- > Rubber Washer
- > Zinc - Dacrotized®
- > Bag of 100 screws # 10 1-½ screw
- SKU: SCREW1011/2BK (BLACK)

gutter clean[®] SYSTEM

RAIN GUTTER PROTECTION



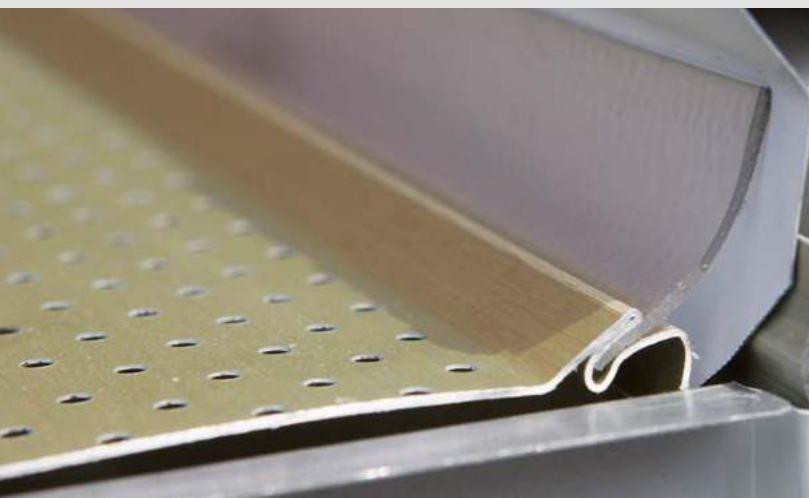
- > The traditional choice, suitable for most installations
- Available for 5" and 6" gutters
- Available for screw-on hangers installation
- Available in copper
- Available in black or mill finish



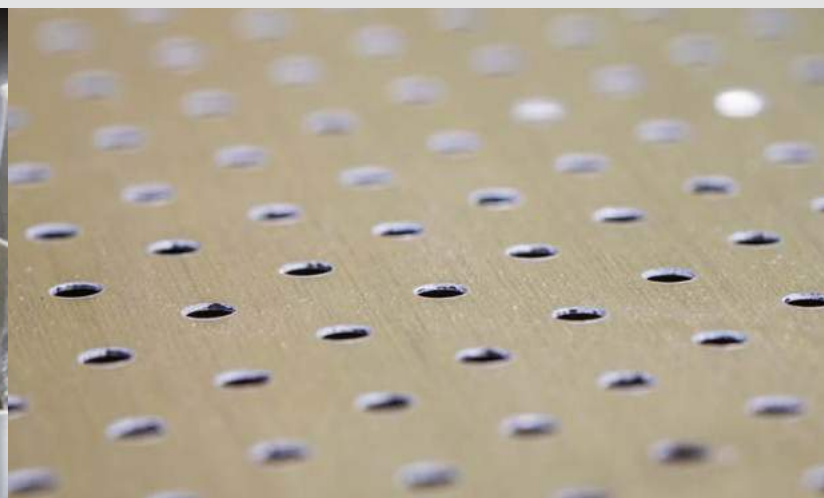
flexi-seal[™] TECHNOLOGY



alu-perf[™] TECHNOLOGY



The flexi-seal[™] TECHNOLOGY is made of materials resistant to UV rays, mold and temperature variations ensuring that the back of the gutter is watertight.



The alu-perf[™] TECHNOLOGY is optimized perforations size create the perfect combination of maximum drainage and minimum debris. It drains 29.7" (754 mm) of water per hour.

TO ORDER

M-5300 (5" MILL)

PRODUCT Aluminum
Gold backer
Length: 7.44'
Thickness: 0.017"

PACKAGING 43 pcs per ctn
320' per ctn
Ctn: 90" x 12" x 5" 42 lb
24 ctns per skid (7,680')
Skid: 7.5' x 4' 1,008 lb

M-6300 (6" MILL)

PRODUCT Aluminum
Gold backer
Length: 7.44'
Thickness: 0.017"

PACKAGING 43 pcs per ctn
320' per ctn
Ctn: 90" x 13" x 6" 52 lb
21 ctns per skid (6,720')
Skid: 7.5' x 4' 1,092 lb

M-53ZIP (5" MILL)

PRODUCT Aluminum
Gold backer
Length: 7.44'
Thickness: 0.017"

PACKAGING 43 pcs per ctn
320' per ctn
Ctn: 90" x 12" x 6" 52 lb
21 ctns per skid (6,720')
Skid: 7.5' x 4' 1,092 lb

M-63ZIP (6" MILL)

PRODUCT Aluminum
Gold backer
Length: 7.44'
Thickness: 0.017"

PACKAGING 43 pcs per ctn
320' per ctn
Ctn: 90" x 13" x 6" 54 lb
21 ctns per skid (6,720')
Skid: 7.5' x 4' 1,134 lb

MC-5100 (5" COPPER)

PRODUCT Copper
100 screws included
Length: 7.5'
Thickness: 0.017"

PACKAGING 16 pcs per ctn
120' per ctn
Ctn: 90" x 7" x 3" 51 lb
35 ctns per skid (4,200')
Skid: 7.5' x 4' 1,785 lb

M-5300 B95 (5" BLACK)

PRODUCT Aluminum
Carbon Black backer
Length: 7.44'
Thickness: 0.017"

PACKAGING 43 pcs per ctn
320' per ctn
Ctn: 90" x 12" x 5" 42 lb
24 ctns per skid (7,680')
Skid: 7.5' x 4' 1,008 lb

M-6300 B95 (6" BLACK)

PRODUCT Aluminum
Carbon Black backer
Length: 7.44'
Thickness: 0.017"

PACKAGING 43 pcs per ctn
320' per ctn
Ctn: 90" x 13" x 6" 52 lb
21 ctns per skid (6,720')
Skid: 7.5' x 4' 1,092 lb

M-53ZIP B95 (5" BLACK)

PRODUCT Aluminum
Carbon Black backer
Length: 7.44'
Thickness: 0.017"

PACKAGING 43 pcs per ctn
320' per ctn
Ctn: 90" x 12" x 6" 52 lb
21 ctns per skid (6,720')
Skid: 7.5' x 4' 1,092 lb

M-63ZIP B95 (6" BLACK)

PRODUCT Aluminum
Carbon Black backer
Length: 7.44'
Thickness: 0.017"

PACKAGING 43 pcs per ctn
320' per ctn
Ctn: 90" x 13" x 6" 54 lb
21 ctns per skid (6,720')
Skid: 7.5' x 4' 1,134 lb

MC-6100 (6" COPPER)

PRODUCT Copper
100 screws included
Length: 7.5'
Thickness: 0.017"

PACKAGING 16 pcs per ctn
120' per ctn
Ctn: 90" x 7" x 3" 68 lb
35 ctns per skid (4,200')
Skid: 7.5' x 4' 2,380 lb

RAIN GUTTER PROTECTION FOR HALF ROUND GUTTER



TO ORDER

HR-5400 (5" ALU - INSIDE BEAD)

PRODUCT Aluminum
Gold backer
Length: 7.5'
Thickness: 0.0215"

PACKAGING 16 pcs per ctn
120' per ctn
Ctn: 90.25" x 7.75" x 2.25" 22 lb
40 ctns per skid (4,800')
Skid: 7.67' x 3.75' 880 lb

HR-6400 (6" ALU - INSIDE BEAD)

PRODUCT Aluminum
Gold backer
Length: 7.5'
Thickness: 0.0215"

PACKAGING 16 pcs per ctn
120' per ctn
Ctn: 90.25" x 7.75" x 2.25" 25 lb
40 ctns per skid (4,800')
Skid: 7.67' x 3.75' 1,000 lb

HR-333-D (6" ALU - OUTSIDE BEAD)

PRODUCT Aluminum
Clear backer
44 Stainless steel clips included
40 Stainless steel supports included
Length: 7.5'
Thickness: 0.0215"

PACKAGING 16 pcs per ctn
120' per ctn
Ctn: 90.25" x 7.75" x 2.25" 22 lb
40 ctns per skid (4,800')
Skid: 7.67' x 3.75' 880 lb



HRC-5400 (5" COPPER - INSIDE BEAD)

PRODUCT Copper
100 screws included
Length: 7.5'
Thickness: 0.016"

PACKAGING 16 pcs per ctn
120' per ctn
Ctn: 90.25" x 7.75" x 2.25" 49 lb
24 ctns per skid (2,880')
Skid: 7.67' x 3.75' 1,176 lb

HRC-6400 (6" COPPER - INSIDE BEAD)

PRODUCT Copper
100 screws included
Length: 7.5'
Thickness: 0.016"

PACKAGING 16 pcs per ctn
120' per ctn
Ctn: 90.25" x 7.75" x 2.25" 57 lb
24 ctns per skid (2,880')
Skid: 7.67' x 3.75' 1,368 lb

COMPATIBILITY

Multiple profiles of half-round gutters are available on the market. Make sure your style of gutter matches our product specifications.

FOR SPECIFICATION SHEETS, INSTALLATION GUIDES AND WARRANTY SHEETS:



ALU-REX.COM/TECH



FOR MORE INFORMATION
1.855.525.8739 — **CONTACT@ALU-REX.COM**



SOME PRODUCTS IN THIS GUIDE MAY BE COVERED BY ONE OR MULTIPLE PATENTS.

WWW.ALU-REX.COM • 1.855.525.8739

V.2023/04/USA

